



DAI-EL_{TM} G-704

DAI-EL G-704 is a fluoroelastomer comprising copolymer of vinylidene fluoride and hexafluoropropylene. It contains a curing agent (bisphenol AF) and cure accelerator. G-704 is a standard grade of DAI-EL as polyol cure, with low Mooney viscosity and good mold flow property, which is suitable for extrusion molding and transfer molding.

1. Properties of raw gum

Items	Data	Test method
Color	Milky white or light yellow	Visual observation
Fluorine content	66wt%	
Specific gravity (23°C)	1.81	JIS K 6268
Mooney viscosity (ML 1 + 10•100°C)	Approx. 47	JIS K 6300-1
Solubility	Soluble in low molecular weight ketones and esters	—

2. Physical properties (Cured)

Items	Unit	Data	Test method/condition
100% modulus	MPa	3.5	JIS K 6251
Tensile strength	MPa	13.8	JIS K 6251
Elongation	%	240	JIS K 6251
Compression set	%	22	200°C × 70h, 25% compression
Hardness (Shore A)	—	72	Peak value

* The above numeric values are representative and not guaranteed.

(Compound formulation)

DAI-EL G-704	100 parts		
MT carbon black ^{*1}	20 parts	^{*1} Thermax N990	Cancarb Ltd.
Calcium hydroxide ^{*2}	6 parts	^{*2} Caldic 2000	Ohmi Chemical Industry Co., Ltd.
Magnesium hydroxide (High active) ^{*3}	3 parts	^{*3} Kyowa Mag 150	Kyowa Chemical Industroal Co., Ltd.

(Cure conditions)

Press cure	170°C × 15min
Oven cure	230°C × 24h

3. Handling method/Safety information

Be sure to read the notes stated in MSDS and labels before use.

This product is supplied for general industry and therefore its adequacy and safety for medical applications cannot be guaranteed.

4. Packing specification 20kg

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